

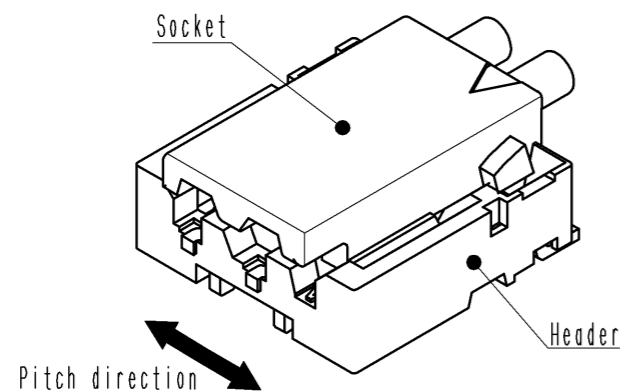
NOTE 1) AVOID ANGLED INSERTION OF CRIMP CONTACT(DF57-\*\*\*\*SCF) TO MAINTAIN PERFORMANCE RELIABILITY.

|                                      |  |                         |  |                  |  |                          |  |                 |  |                |  |            |  |
|--------------------------------------|--|-------------------------|--|------------------|--|--------------------------|--|-----------------|--|----------------|--|------------|--|
| NO.                                  |  | MATERIAL                |  | FINISH . REMARKS |  | 1                        |  | PBT             |  | UL94V-0. BLACK |  |            |  |
| UNITS                                |  | SCALE                   |  | COUNT            |  | DESCRIPTION OF REVISIONS |  | DESIGNED        |  | CHECKED        |  | DATE       |  |
| mm                                   |  | 20 : 1                  |  | 1                |  | DIS-H-007826             |  | TS. KUMAZAWA    |  | HK. UMEHARA    |  | 13. 04. 08 |  |
| <b>HRS</b> HIROSE ELECTRIC CO., LTD. |  | APPROVED : HK. UMEHARA  |  | 12. 12. 19       |  | DRAWING NO.              |  | EDC3-344747-01  |  |                |  |            |  |
|                                      |  | CHECKED : HK. UMEHARA   |  | 12. 12. 19       |  | PART NO.                 |  | DF57AH-6S-1. 2C |  |                |  |            |  |
|                                      |  | DESIGNED : TS. KUMAZAWA |  | 12. 12. 19       |  | CODE NO.                 |  | CL666-0111-2-00 |  |                |  |            |  |
|                                      |  | DRAWN : TS. KUMAZAWA    |  | 12. 12. 19       |  |                          |  |                 |  |                |  |            |  |

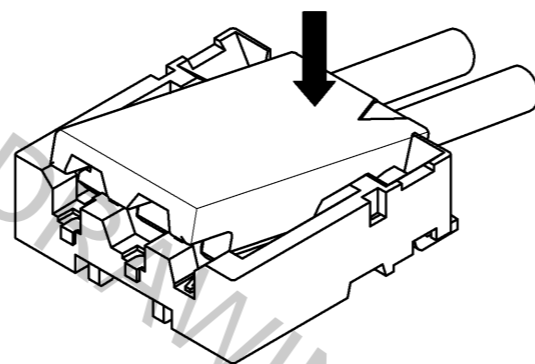
# DF57 Series Mating / Unmating Operation Instruction

## Mating

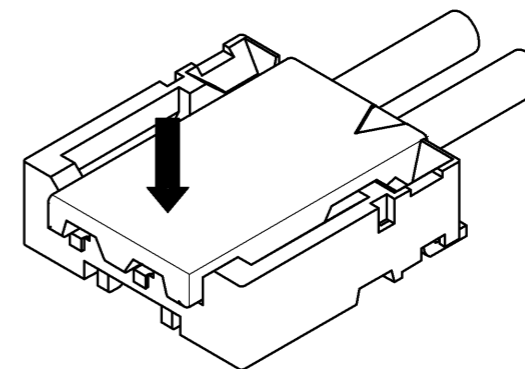
① By positioning the convexity of the socket sides to the header concavity, align the centers of the socket and the header in pitch direction.



② Slightly press the socket down at cable side to tilted angle.

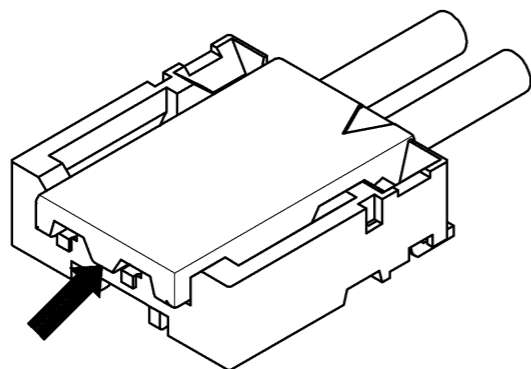


③ Press down at the lever side with stabilizing the cable side to insert. Mating completes.

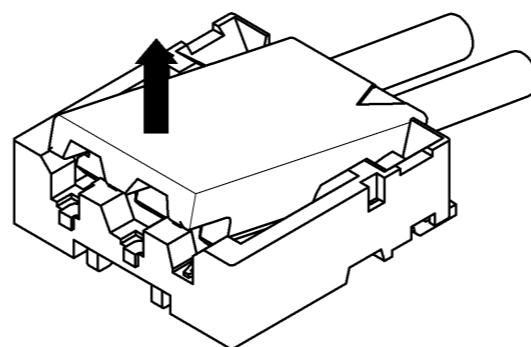


## Unmating

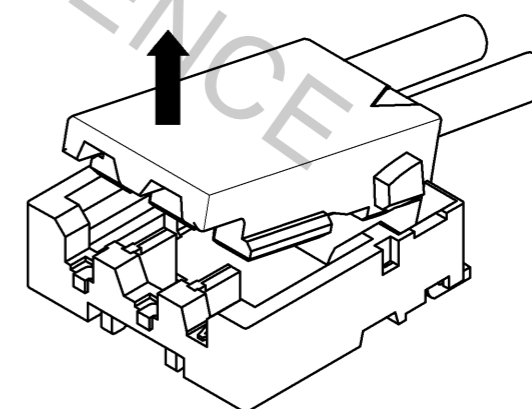
① Hook the lever with finger nail.




② Lift up to the upper direction and friction lock is released.



③ Lift up to the upper direction and positive lock is released. Removal completes.



|            |             |                 |   |
|------------|-------------|-----------------|---|
| <b>HRS</b> | DRAWING NO. | EDC3-344747-01  |  2/2 |
|            | PART NO.    | DF57AH-6S-1.2C  |   |
|            | CODE NO.    | CL666-0111-2-00 |   |
|            |             |                 |   |