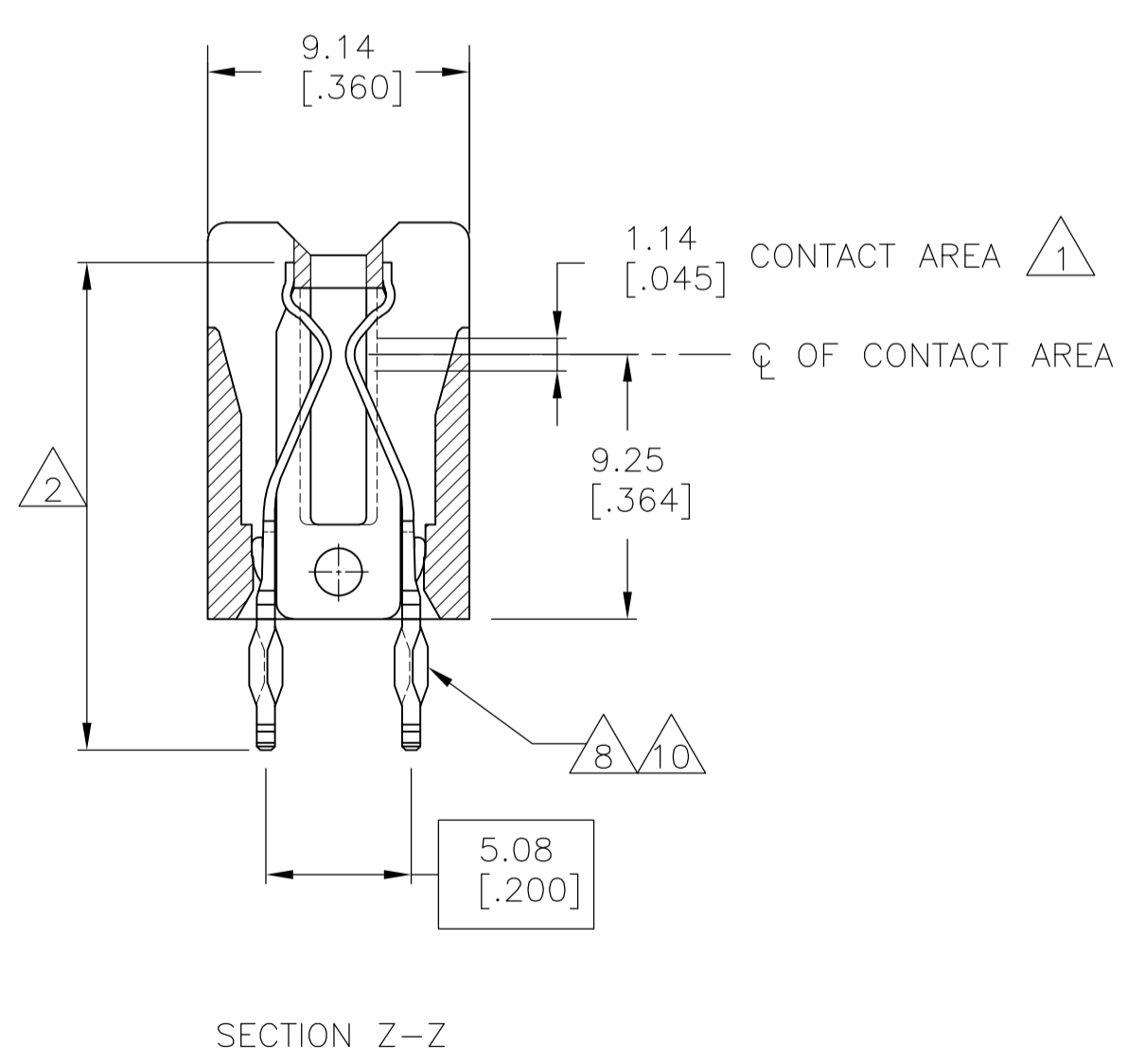
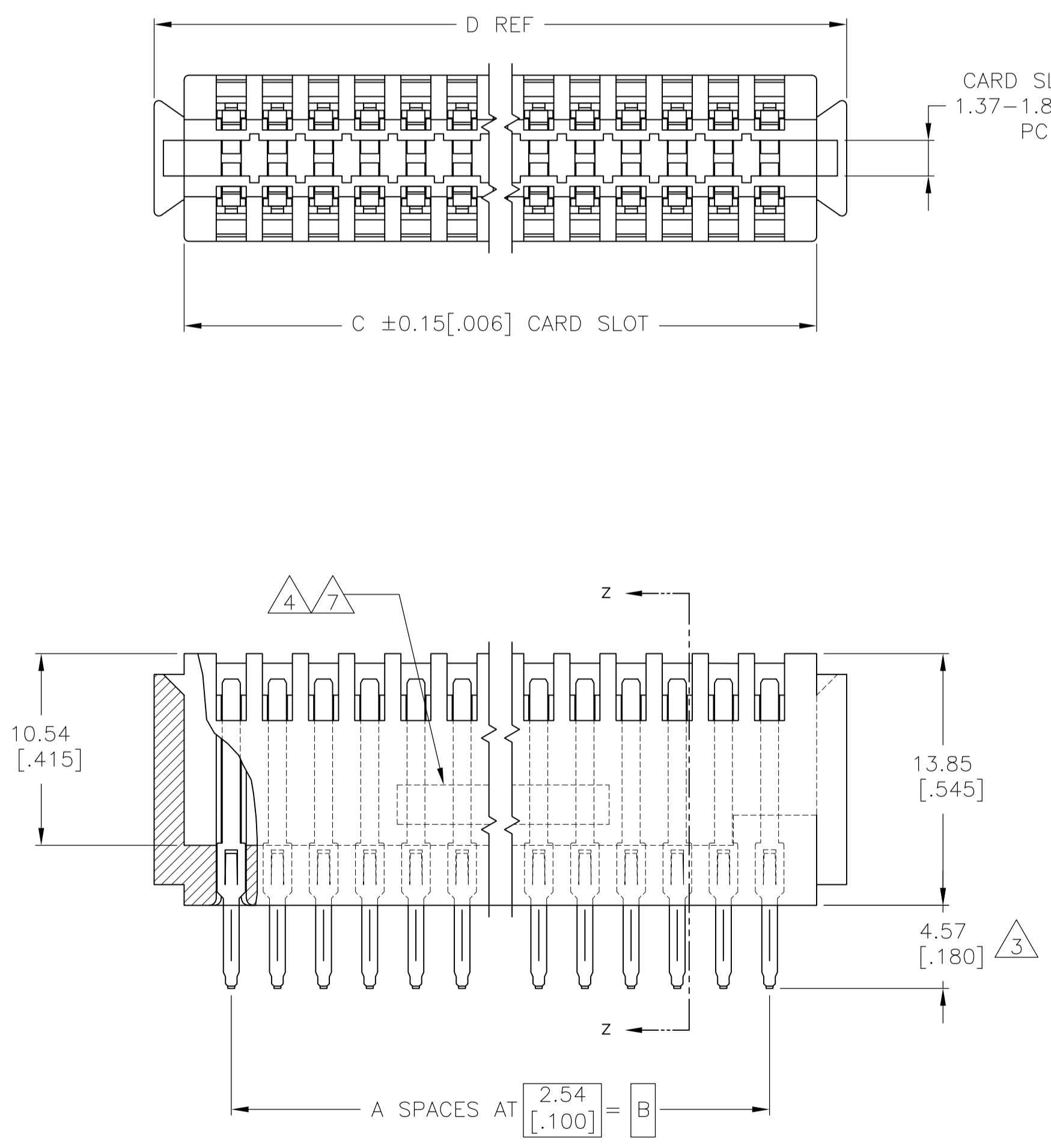


- 1 GOLD PLATE .00076[.000030] MIN. THICK OVER NICKEL UNDERPLATE PER QQ-N-290
- 2 NICKEL PL .00127[.000050] MIN THK PER QQ-N-290
- 3 SOLDER PL .00254[.000100] MIN THK
- 4 STAMPED P/N & DATE CODE
- 5 OPTIONAL: KEYING PLUG FOR INTERCONTACT KEYING IS 118982-1
- 6 OPTIONAL: CARD GUIDE (BASE NO 117169)
- 7 ALL PARTS ASSEMBLED IN MEXICO MUST BE STAMPED "ASSY IN MEXICO". THE WORD "MEXICO" CAN BE SUBSTITUTED ONLY WHERE PART SIZE PROHIBITS STAMPING "ASSY IN MEXICO", INK PER 115-9009, APPROX WHERE SHOWN, SIDE OPTIONAL
- 8 ACTION PIN REQUIRES 2.13[.084] MIN THK PC BOARD

REQUIRED HOLE DIAMETER TOLERANCES FOR COMPLIANT SECTION						
REQ'D DRILL SIZE	HOLE DIA ±.03[.001]	PLATING THICKNESS		HOLE DIAMETER		COPPER HARDNESS (KNOOP)
		COPPER	TIN/LEAD	AFTER PLATING	AFTER REFLOW	
1.15mm	1.15 [.0453]	0.03-0.08 [.001-.003]	0.008 MIN [.0003] MIN	0.94-1.09 [.037-.043]	0.914-1.09 [.0036-.043]	150 MAX
1.15mm	1.15 [.0453]	NOT PLATED THRU				1.65 [.065]

- 9 MATERIAL: HOUSING- VALOX 420 SEO, COLOR - BLACK, CONTACT- PHOSPHOR BRONZE
- 10 SOLDER PL .00254[.000100] MIN. THK. MATTE TIN PLATE
- 11 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



	158.34 [6.234]	155.04 [6.104]	149.86 [5.900]	59	60	9-119738-6
	145.64 [5.734]	142.34 [5.604]	137.16 [5.400]	54	55	9-119738-4
	132.94 [5.234]	129.64 [5.104]	124.46 [4.900]	49	50	8-119738-6
	107.54 [4.234]	104.24 [4.104]	99.06 [3.900]	39	40	7-119738-6
	97.38 [3.834]	94.08 [3.704]	88.90 [3.500]	35	36	7-119738-2
	87.22 [3.434]	83.92 [3.304]	78.74 [3.100]	31	32	6-119738-8
	84.68 [3.334]	81.38 [3.204]	76.20 [3.000]	30	31	6-119738-7
	82.14 [3.234]	78.84 [3.104]	73.66 [2.900]	29	30	6-119738-6
	77.06 [3.034]	73.76 [2.904]	68.58 [2.700]	27	28	6-119738-4
	69.44 [2.734]	66.14 [2.604]	60.96 [2.400]	24	25	6-119738-4
	66.90 [2.634]	63.60 [2.504]	58.42 [2.300]	23	24	6-119738-0
	61.82 [2.434]	58.52 [2.304]	53.34 [2.100]	21	22	5-119738-8
	56-74 [2.234]	53.44 [2.104]	48.26 [1.900]	19	20	5-119738-6
	51.66 [2.034]	48.36 [1.904]	43.18 [1.700]	17	18	5-119738-4
	44.04 [1.734]	40.74 [1.604]	35.56 [1.400]	14	15	5-119738-1
	158.34 [6.234]	155.04 [6.104]	149.86 [5.900]	59	60	4-119738-6
						4-119738-5
						4-119738-4
						4-119738-3
						4-119738-2
						4-119738-1
						4-119738-0
						3-119738-9
						3-119738-8
						3-119738-7
						3-119738-6
						3-119738-5
						3-119738-4
						3-119738-3
						3-119738-2
						3-119738-1
						3-119738-0
						2-119738-9
						2-119738-8
						2-119738-7
						2-119738-6
						2-119738-5
						2-119738-4
						2-119738-3
						2-119738-2
						2-119738-1
						2-119738-0
						1-119738-9
						1-119738-8
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						1-119738-2
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						119738-8
						119738-7
						119738-6
						119738-5
						119738-4
						119738-3
						119738-2
						119738-1
						119738-0
	D	C	B	A	POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±	-
1 PLC	±	-
2 PLC	±	-
3 PLC	±	0.25 [.010]
4 PLC	±	-
ANGLES	±	-

MATERIAL: 9 FINISH: 1 2 3

APPROVED: M. MILLER

DATE: 29NOV00

NAME: CONNECTOR, AMP PACE .100 X .200

APPLICATION SPEC: -

SIZE: A1

SCALE: 4:1

SHEET: 1 OF 1

REV: AB2