

1281 (7/63)

APPLICATOR PARTS LIST

TYPE

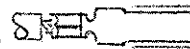
SIDEWISE *Lamp Contact*

AMP INCORPORATED
HARRISBURG, PENNA.

RFC

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NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	
1	WIRE CRIMPER	1	385977	42				
2	INS. CRIMPER			43	End Guide	1	385956	
3	ANVIL	1	452832-1	44				
4	ANVIL SPACER			45				
5	SHEAR BLADE	1	452842-1	46				
6	REAR SHEAR PLATE	1	452831-1	47				
7	SHEAR BLADE SPACER Rear	1	452829-1	48				
8	FRONT SHEAR PLATE Blade Sp.	1	452830-1	49				
9	REAR ANVIL SPACER PLT.			50				
10	FRONT ANVIL SPACER PLT.			51	Punch Holder	1	810498-3	
11	TOOL SPACER	1	371220	52	Punch Ass'y.	1	810738-1	
12	CRIMP SPACER			53				
13	FRONT STRIP GUIDE	1	385954	54				
14	REAR STRIP GUIDE	1	385953	55				
15	RAM	1	570619	57	Guard Mount	1	811306-1	
16	TOOL HOLDER			58				
17	ADJ. CRIMP MOUNT			59				
18	ADJ. BLOCK			60	ID TAG	1	452373-1	
19	APPLICATOR MOUNT ASSY.			61	SCR DRIVE (#4 x .25)	2	21017-6	
20	BASE PLATE	1	473012-1	62				
21	BASE BLOCK	1	473014	63				
22	STRIP GUIDE PLATE	1	473013	64	MECH FEED	1	672148-2	
23	ANVIL HOLDER			65	TENSION ADJ PLATE	1	374999	
24	AUX. ANVIL HOLDER				MISCELLANEOUS			
25	STRIPPER	1	452833-1	66				
26	STRIPPER MOUNT	1	452834-1	67				
27	RETAINER PLATE			68				
28	STRIPPER MOUNT BRACKET			69				
29	STRIPPER BUSHING			70				
30	STOCK DRAG	1	385955	71				
31	STOCK DRAG HANDLE			72				
32	STOCK DRAG STUD			REV.	REVISION RECORD	DATE	BY	ECN
33	STOCK DRAG SPRING	1	373469	E	REDRAWN WITH CHANGES	7/12/73	RB	4-9861
34	STOCK DRAG ADJ. SCREW			F	ADD ITEM 11	8-19-76	DR	1764
35	FEED FINGER HOLDER			G	ECN 0150-0511-03	5-03	ALTE	
36	FEED FINGER	1	385970					
37	FEED FINGER TIP							
38	FEED FINGER SPACER							
39	BASE CASTING	1	570238					
40	GUARD 457665-2	1	811303-1					
41	Guard Bracket	1	465757-1					

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL				42289-1
				42289-2
WIRE SIZE	CRIMP HEIGHT			
18	0.059	.059		42349-1
16	0.066	.066		42349-2
14	0.075	.075		
2 #18	0.071	.071		61433-
CRIMP	SIZE	TYPE	FEED	
WIRE	.100	F	.438	
INSUL.				
SLEEVED				
INSULATION RANGE		WIRE RANGE		
		18 - 14		
EXPLODED VIEW				
A-6003-36				
REMARKS:				
Straight 				
				150 MAX.
DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT				
THIS APPLICATOR IS TO BE USED ON				
AMP-O-LECTRIC 1-471273-3				
AMP-O-MATIC				DIST. 4
SERIAL NO.		DATE SHIPPED		DESIGNED
				R Bennett
				7-12-73
CUSTOMER NAME AND ADDRESS				CHK'D.
				1KM
				7-16-73
				APP'D.
APPLICATOR NUMBER	REV.	SHEET		
G	672163-2	1 OF 2		

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APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
100	SCREW, SET S/L RAM PIN TO RAM (15)	1/4-20	1/2	1	2-21549-3	118	SCREW, SOC. HD. CAP STRIPPER MT. (26) TO BASE BLK (21)	10-24	7/8	2	5-21000-6
101	SCREW, SOC. HD. CAP BASE PLATE (20) TO BASE BLK (21)	1/4-20	1/2	2	21001-2	119	SCREW, SOC. HD. CAP STRIPPER (25) TO STRIPPER MT. (26)	8-32	1/2	2	2-21000-7
102	SCREW, SOC. HD. CAP STRIP GUIDE PLATE (22) TO BASE BLK (21)	1/4-20	1/2	2	21001-2						
103	SCREW, SOC. HD. CAP	8-32	1/2	4	2-21000-7						
104	WASHER, FLAT F&R STRIP GUIDE (13&14) TO STRIP GUIDE PL. (22)	8 I.D.	~	4	21055-6						
105	SCREW, SOC. HD. CAP	8-32	1/2	2	2-21000-7						
106	WASHER, FLAT END GUIDE (43) TO STRIP GUIDE PL. (22)	8 I.D.	~	2	21055-6						
107	SCREW, SOC. HD. CAP	10-32	1 3/4	1	4-21000-2						
108	WASHER FLAT	10 I.D.	~	1	21108-7						
109	NUT, HEX. S/L STOCK DRAG (30)	10-32	~	1	21125-4						
							APPLICATOR ONLY TO INCLUDE				
110	SCREW, SOC. HD. CAP MT. LOWER TOOLING 6, 7, 8 & 3 TO BASE BLK (21)	1/4-20	7/8	3	21001-5						
111	SCREW, SOC. HD. CAP SHEAR BLADE (5) TO RAM (15)	10-32	3/4	1	3-21000-7						
112	SCREW, HEX. HD.	3/8-16	1 1/4	3	3-21015-2						
113	WASHER, FLAT BASE PLATE (20) TO BASE CASTING (39)	3/8 I.D.	~	3	371178						
114	SCREW, SOC. HD. CAP CRIMPER (1) TO RAM (15)	1/4-20	1/2	2	21001-2						
115	SCREW, SOC. HD. CAP	8-32	5/16	1	7-21000-4						
116	WASHER, FLAT TENSION ADJ. PLATE (65) TO FEED FINGER (36)	8 I.D.	~	1	21055-6						
117	SCREW, SOC. HD. CAP PUNCH HOLDER (51) TO RAM (15)	1/4-20	1	2	21001-6						

NOTES: 422 09-1

CASE CODE 00779	CUSTOMER AND ASSEMBLY DRAWING	RESTRICTED TO
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REV.	APPLICATOR PART LIST	SHEET
G	672163-2	2 OF 2

A-6003-36

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