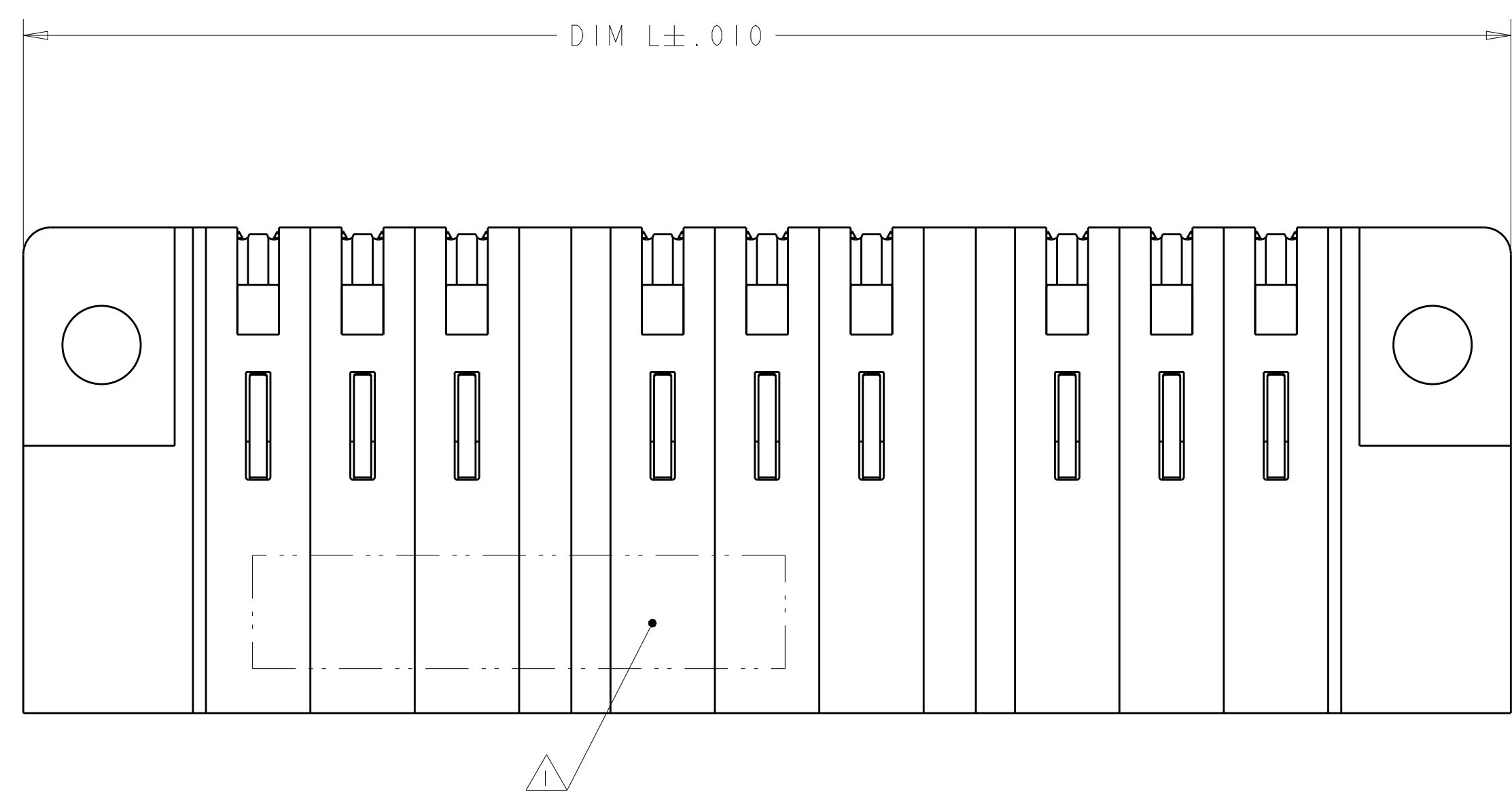
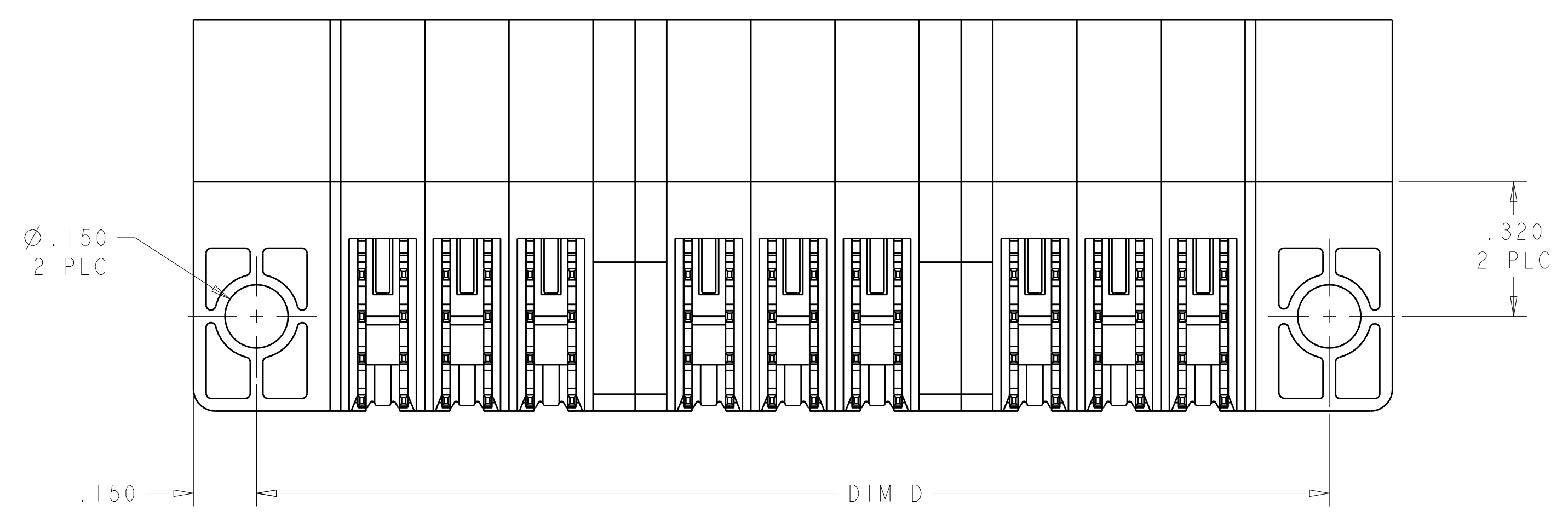
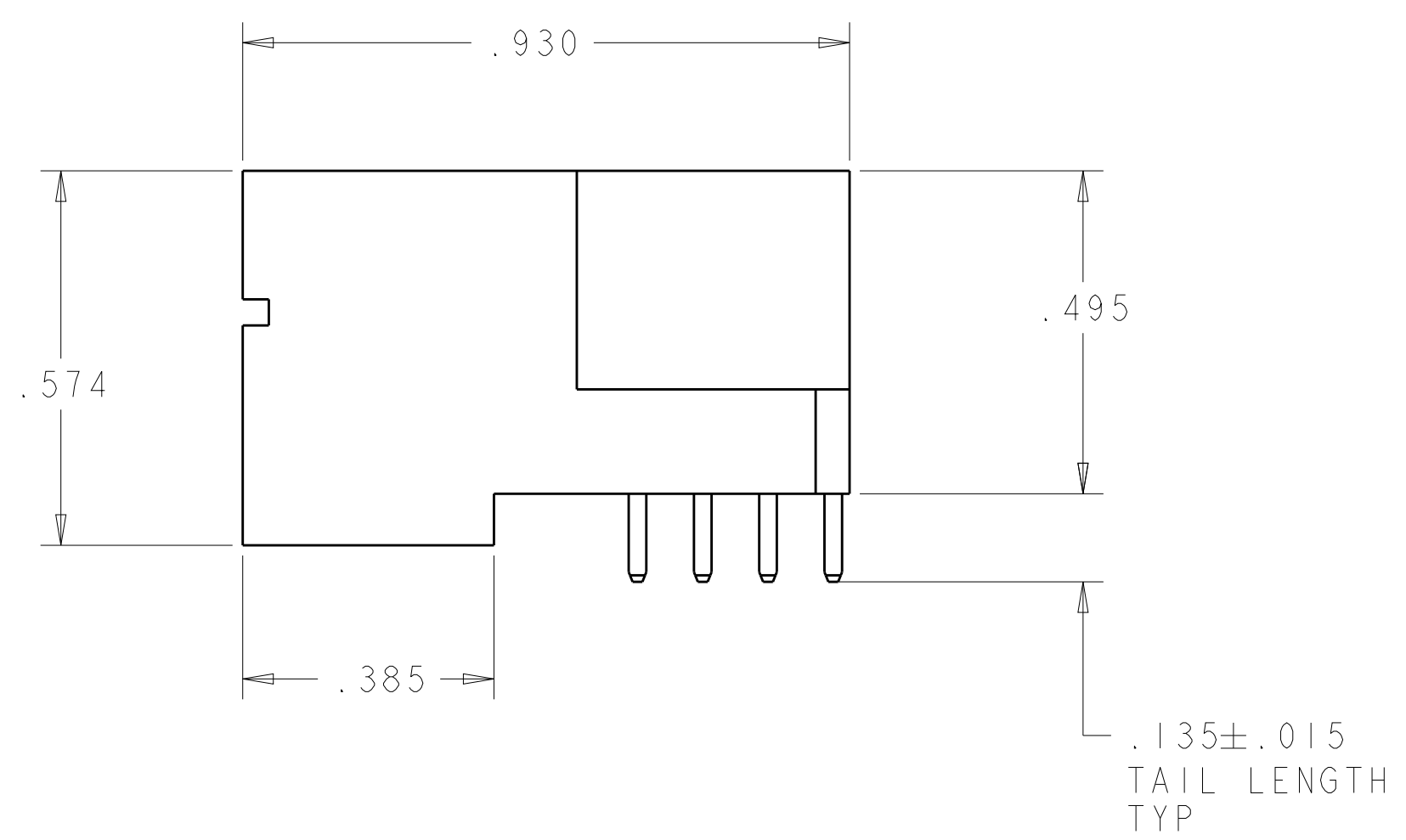
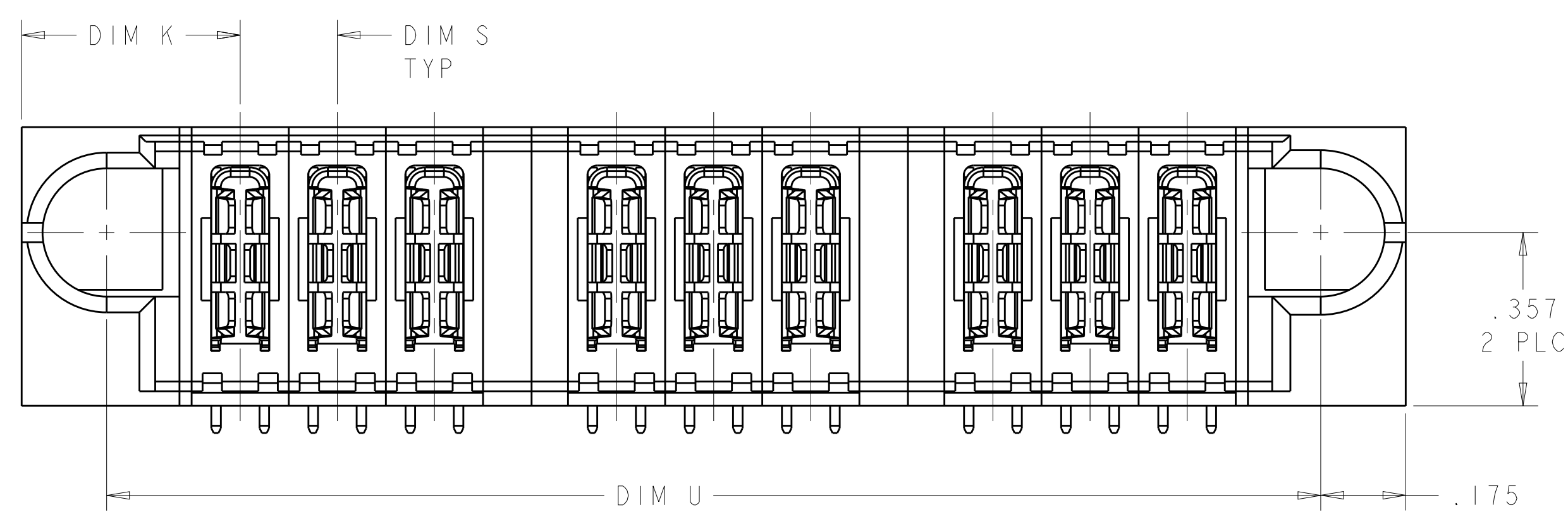


LOC	DIST	REVISIONS					
		P	LTN	DESCRIPTION	DATE	DWN	APVD
ES	00	B2		REV PER ECR-13-004638	20MAR2013	ML	SZ



- 1 "AMP", PART NUMBER, AND DATECODE TO BE MARKED IN AREA SHOWN. PARTS UNDER 2.00 LONG MAY BE MARKED ON BOTH SIDES.
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0  
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - HOLE DIAMETERS ARE FINISHED HOLE SIZE.
- 7 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 DIA HOLE.
- 8 VARIABLE DIMENSIONS SHOWN ON VIEW (SHEET 2).
- 9 NOT RELEASED FOR PRODUCTION.



(B1)	.200	5.550	5.600	5.900	.450	26P	1892123-3
	.300	1.800	1.850	2.150	.475	5ACP	1892123-2
	- 8	2.500	2.550	2.850	.450	9P	1892123-1
	DIM S	DIM U	DIM D	DIM L	DIM K	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DWN: CECILY.ZHOU 1AUG2006  
CHK: S.ZHAO 11AUG2006

**STE** TE Connectivity

NAME: RIGHT ANGLE HEADER ASSEMBLY W/GUIDES (THREE BEAM) MULTI-BEAM XL

PRODUCT SPEC: 108-1973  
APPLICATION SPEC: 114-13038

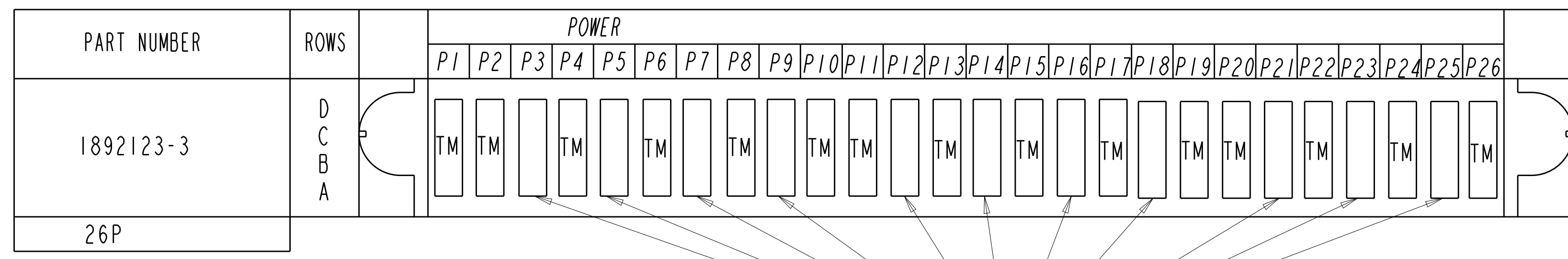
SIZE: A1  
CAGE CODE: 1892123  
DRAWING NO: 100779

RESTRICTED TO: Customer Drawing

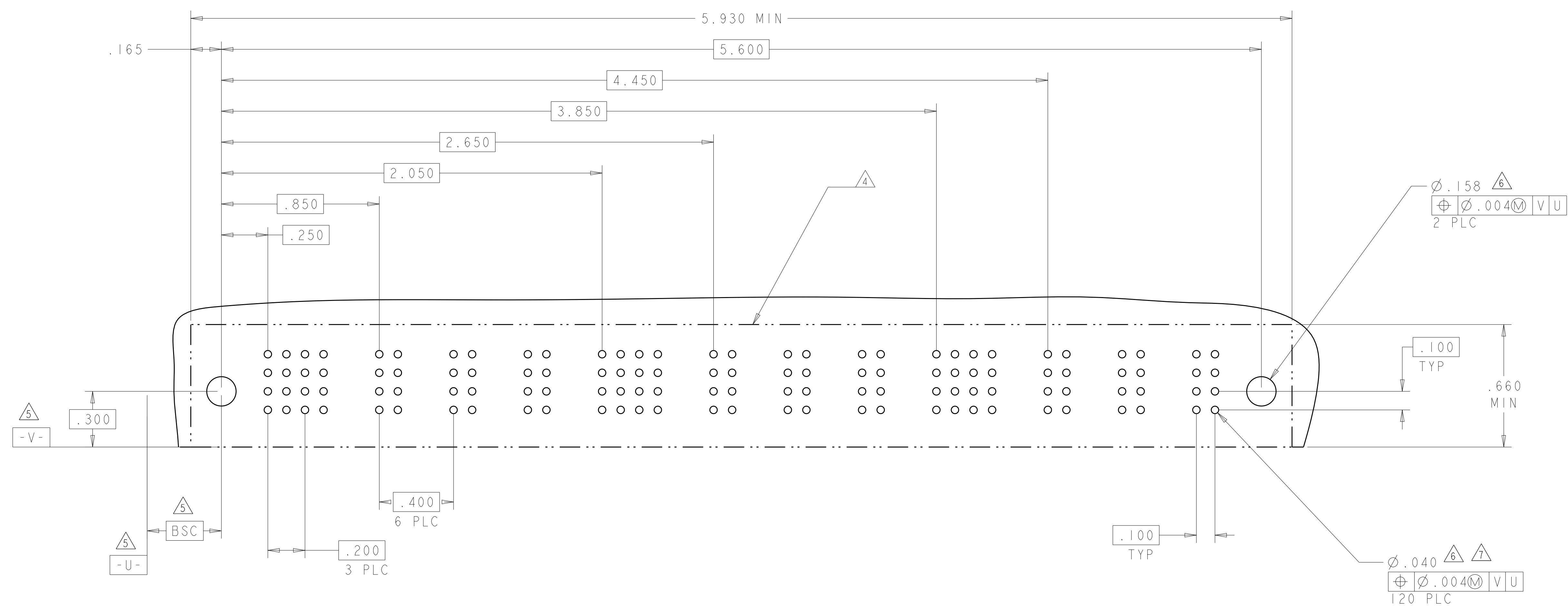
SCALE: 4:1 SHEET 1 OF 3 REV: B2



LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DMN	APVD
ES	00	SEE SHEET 1	-	-	-



NO CONTACTS LOADED



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: GECILY.ZHOU 11AUG2006	 TE Connectivity
DIMENSIONS: INCHES		CHK: S.ZHAO 11AUG2006	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: S.ZHAO	NAME: RIGHT ANGLE HEADER ASSEMBLY W/GUIDES (THREE BEAM) MULTI-BEAM XL
0 PLC ±. 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±.2°		PRODUCT SPEC: 108-1973	RESTRICTED TO: -
MATERIAL: -		APPLICATION SPEC: 114-13038	SIZE: A1
FINISH: -		WEIGHT: -	CAGE CODE: 1892123
Customer Drawing		SCALE: 4:1	SHEET 3 OF 3 REV: B2