



- 1 .00038[.000015] GOLD IN THE CONTACT AREA, .00254[.000100] MATTE TIN-LEAD ON REMAINDER OF CONTACT, ALL OVER .00127[.000050] NICKEL.
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- 4 ON ASSEMBLIES WITH FOUR OR MORE POSITIONS, TWO POLARIZATION SLOTS. ON ASSEMBLIES WITH TWO OR THREE POSITIONS, ONE POLARIZATION SLOT.
- 5 HOUSING: FLAME RETARDANT THERMPLASTIC, COLOR-BLACK. CONTACTS: BRASS.
- 6 SELECT POST TAILS FORMED TO PROVIDE CONNECTOR HOLD-DOWN UNTIL SOLDERED. CONFIGURATION ACCEPTS  $0.69-2.03$  [.027-.080] THICK PRINTED CIRCUIT BOARD.
- 7 PRELIMINARY PART-NOT RELEASED FOR PRODUCTION.
- 8 .00038[.000015] GOLD IN THE CONTACT AREA, .00254[.000100] MATTE TIN ON REMAINDER OF CONTACT, ALL OVER .00127[.000050] NICKEL.
- 9 HIGH TEMPERATURE CONFIGURATION.
- 10 STANDOFFS NOT PRESENT ON UNDERSIDE OF ASSEMBLY.
- 11 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

11/7	OBSOLETE	9/10	8	5,7,9,11,14,17	48.77 [1.920]	50.80 [2.000]	18	19	-5-147321-4-
11	OBSOLETE	9/10	8	3,6,9,12,15	43.69 [1.720]	45.72 [1.800]	16	17	-5-147321-3-
11/7	OBSOLETE	9/10	8	2,3,4,5,6	18.29 [.720]	20.32 [.800]	6	7	-5-147321-2-
11	OBSOLETE	9/10	8	4,5	25.91 [1.020]	27.94 [1.100]	9	10	-5-147321-1-
7			1	19	51.31 [2.020]	53.34 [2.100]	19	20	147321-6
7			1	2	41.15 [1.620]	43.19 [1.700]	15	16	147321-5
7			1	5,7,9,11,14,17	48.77 [1.920]	50.80 [2.000]	18	19	147321-4
			1	3,6,9,12,15	43.69 [1.720]	45.72 [1.800]	16	17	147321-3
7			1	2,3,4,5,6	18.29 [.720]	20.32 [.800]	6	7	147321-2
11	OBSOLETE		1	4,5	25.91 [1.020]	27.94 [1.100]	9	10	-147321-1-
	REMARKS	PLATING	POST NUMBER OMITTED	C	B	A	NO. OF POSN	PART NO.	

THIS DRAWING IS A CONTROLLED DOCUMENT.

BY: HAYMAKER 12OCT99  
 CHK: J. MOSIER 12OCT99  
 APVD: J. MOSIER 12OCT99

TOLERANCES UNLESS OTHERWISE SPECIFIED:  
 0 PLC ± -  
 1 PLC ± -  
 2 PLC ± -  
 3 PLC ± 0.13[.005]  
 4 PLC ± -  
 ANGLES ± -

MATERIAL: SEE TABLE

FINISH: SEE TABLE

NAME: HDR ASSY, VERT, SINGLE ROW  
 2.54[.100] C/L, .064 [.025] SQ POST, WITH PLZN & RETENTIVE POSTS, SELECT LOAD, AMPMODU MTE

SIZE: A1  
 CAGE CODE: 00779  
 DRAWING NO: 147321

WEIGHT: -  
 CUSTOMER DRAWING

SCALE: 4:1  
 SHEET: 1 OF 1  
 REV: E2