



- NOTES
- ① THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ③ : 0.9 TO 1 N · m.
 THE RECOMMENDED ADHESIVE OF REF. NO. ③ : LOCTITE 243 AND LOCK PRIMER 7649 MADE BY HENKEL JAPAN LTD.
 - ② THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ⑪ : 0.9 TO 1 N · m.
 THE RECOMMENDED ADHESIVE AND PRIMER OF REF. NO. ⑪ : LOCTITE 243 AND LOCK PRIMER 7649 MADE BY HENKEL JAPAN LTD.
 - 3 ROTATION EXAMPLE ARE SHOWN FOR REF. NO. ①, ③, ⑧, AND ⑪.
 - 4 APPLICABLE CRIMP CONTACT: HR34B-SC1-211 (CL134-0050-4)
 APPLICABLE WIRE: AWG#20 TO AWG#24 (COVERED WIRE MAX. OUTSIDE DIA. $\phi 1.7$)
 APPLICABLE CONTACT REMOVAL TOOL (EXTRACTION TOOL): RP6-SC-TP (CL150-0039-0)
 - 5 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFER, DEPENDING ON THE CABLE STRUCTURE.
 PLEASE CONFIRM BEFORE THE USE.

6	ACRYLONITRILE BUTADIENE RUBBER (BLACK)							
5	PHOSPHOR BRONZE NICKEL PLATING	11	POLYPHENYLENE SULFIDE (BLACK)	UL94V-0				
4	STAINLESS STEEL	10	POLYAMIDE (WHITE)	UL94V-0				
3	ZINC ALLOY NICKEL PLATING	9	HYDROGENATION ACRYLONITRILE BUTADIENE RUBBER (GRAY)					
2	ZINC ALLOY NICKEL PLATING	8	POLYAMIDE (BLACK)	UL94V-0				
1	POLYPHENYLENE SULFIDE (BLACK)	7	ACRYLONITRILE BUTADIENE RUBBER (BLACK)					
NO.	MATERIAL	FINISH	REMARKS	NO.	MATERIAL	FINISH	REMARKS	
UNITS		SCALE	COUNT	DESCRIPTION OF REVISIONS		DESIGNED	CHECKED	DATE
mm		2 : 1						
HRS HIROSE ELECTRIC CO., LTD.		APPROVED	·HY. KOBAYASHI	18.02.26	DRAWING NO.	EDC-117755-31-00		
		CHECKED	·HY. KOBAYASHI	18.02.26	PART NO.	HR08D-12WLPN-10SC(31)		
		DESIGNED	·DS. MATSUNE	18.02.24	CODE NO.	CL108-0271-7-31		
		DRAWN	·AI. NISHIYAMA	18.02.22				