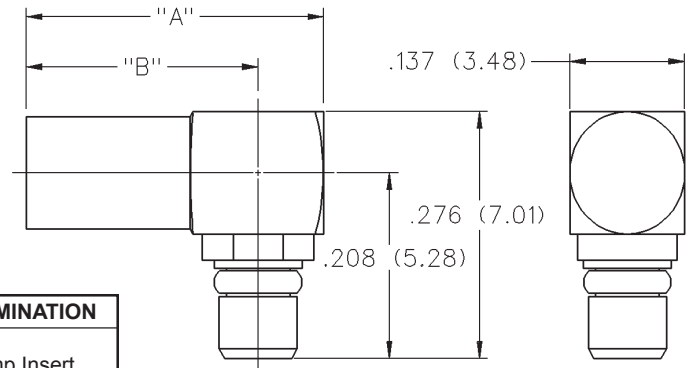


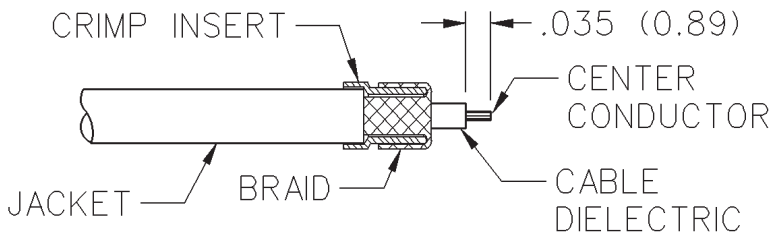
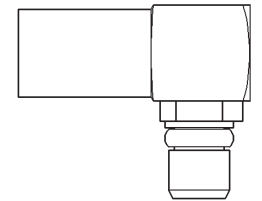
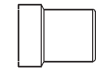
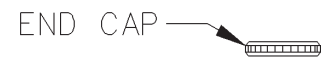
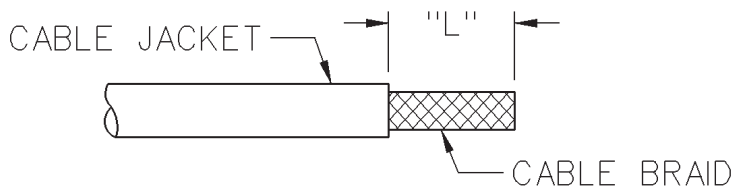
# MMCX Right Angle Crimp Type Plug - Captivated Contact



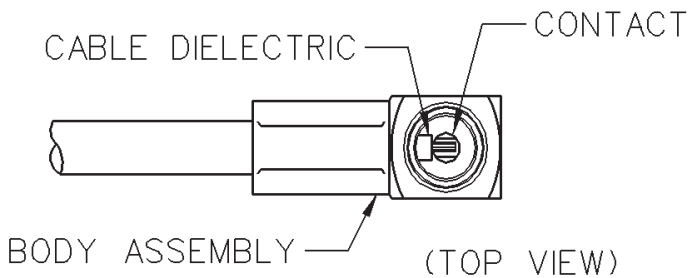
INCHES (MILLIMETERS)  
CUSTOMER DRAWINGS AVAILABLE UPON REQUEST



CABLE TYPE	PART NUMBER	"A"	"B"	TERMINATION
.047" Diameter Flexible Huber K01152-07 Axon P512479A Astrolab 32018 DS	135-3436-101	.354 (8.99)	.276 (6.98)	Crimp Insert



PART NUMBER	"L"	CRIMP HEX
135-3436-101	.140 (3.56)	.105 (2.67)



1. Identify piece parts. (3 piece parts)
2. Strip cable jacket to dimensions shown. Do not nick braid or center conductor during strip operations.
3. Slide crimp insert over braid and against jacket. Fold braid around crimp insert as shown. Strip cable dielectric to dimension shown. Tin center conductor.
4. Slide body assembly over cable and crimp insert, then seat firmly so cable dielectric butts against contact as shown. Crimp body using recommended crimp hex. Maintain forward pressure on cable while crimping.
5. Solder contact to center conductor through rear access port. Use a minimum amount of solder for a full fillet joint.
6. Press end cap into access port using .156 (3.96) diameter flat punch or Johnson Components™ assembly tool 141-0000-910.

