

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
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APPLICABLE STANDARD			
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C	STORAGE TEMPERATURE RANGE °C TO °C
	VOLTAGE	250 V AC	OPERATING HUMIDITY RANGE % TO %
	CURRENT	0.5 A	APPLICABLE CABLE

SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
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CONSTRUCTION

GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	○	○
MARKING	CONFIRMED VISUALLY.		○	○

ELECTRIC CHARACTERISTICS

CONTACT RESISTANCE	100 mA (DC OR 1000 Hz). 1	35 mΩ MAX.	○	○
INSULATION RESISTANCE	500 V DC.	500 MΩ MIN.	○	○
VOLTAGE PROOF	500 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	○	○

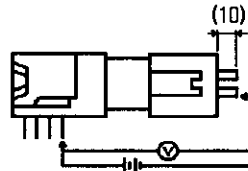
MECHANICAL CHARACTERISTICS

INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR.	5.5 N MIN. 20.5 N MAX.	○	—
MECHANICAL OPERATION	1000 TIMES INSERTIONS AND EXTRACTIONS. 1	① CONTACT RESISTANCE: 35 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	○	—
VIBRATION	FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, — m/s ² AT 2 h, FOR 3 DIRECTIONS.	NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	○	—
SHOCK	490 m/s ² DURATION OF PULSE 11 ms AT 3 TIMES FOR 6 DIRECTIONS.		○	—

ENVIRONMENTAL CHARACTERISTICS

RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55 → 5~35 → 85 → 5~35 °C TIME 30 → 2~3 → 30 → 2~3 min UNDER 5 CYCLES.	NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	○	—
DAMP HEAT (STEADY STATE)	EXPOSED AT 40 °C, 90~95 %, 96 h.	INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY.) 100 MΩ MIN. (AT DRY.)	○	—
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	NO HEAVY CORROSION.	○	—
RESISTANCE TO SOLDERING HEAT	SOLDER TEMPERATURE, 260 ± 5 °C FOR IMMERSION, DURATION 10 ± 1 S.	NO DEFORMATION OF CASE AND EXCESSIVE LOOSENESS OF THE TERMINALS.	○	—
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 245 ± 2 °C FOR IMMERSION, DURATION 3 ± 1 S.	MIN. 95 % OF SOLDER IMMERSED AREA SHALL BE COVERED NEW SOLDER COATING.	○	—

NOTE. 1 MEASUREMENT POINT OF CONTACT RESISTANCE



REMARKS	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
Unless otherwise specified, refer to JIS C 5402.	<i>T. Hamaya</i>	<i>T. Hamaya</i>	<i>Y. Enami</i>	<i>H. Miura</i>	
	03.10.10	03.10.10	03.10.15	03.10.15	

Note QT:Qualification Test AT:Assurance Test ○:Applicable Test		PART NO.	
HRS HIROSE ELECTRIC CO., LTD.		DX10G1M-14SE(50)	
CODE NO.(OLD)	DRAWING NO.	CODE NO.	
CL	ELC4-120257-01	CL230-5210-9-50	1/1

