

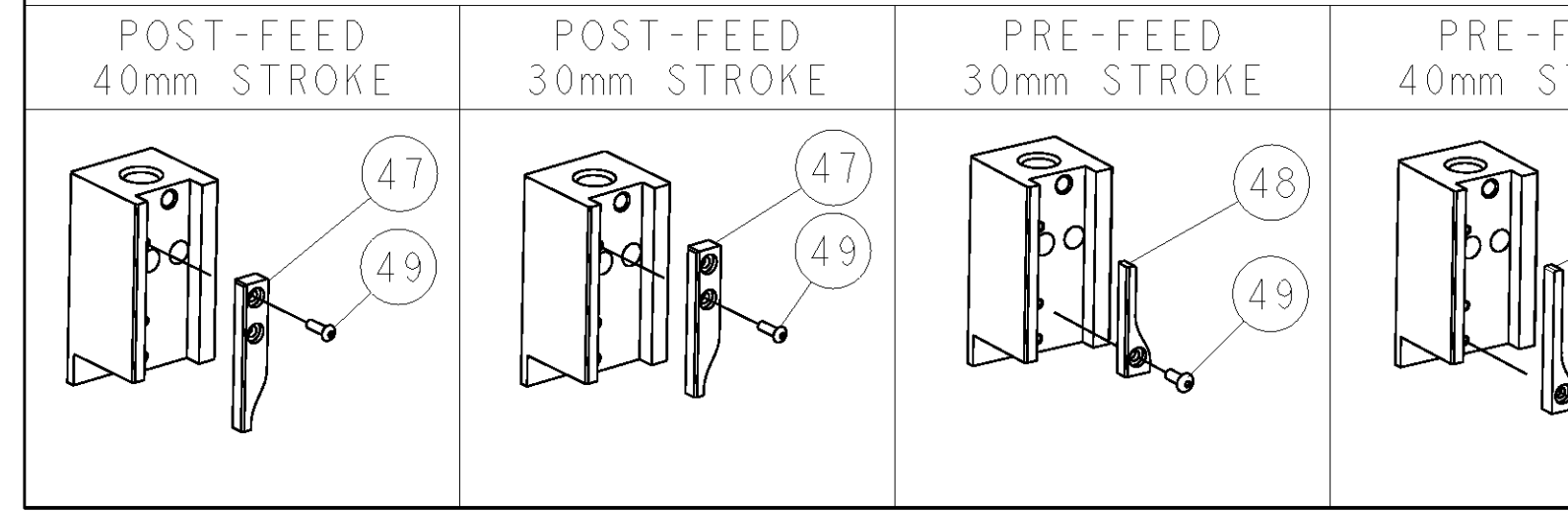
PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1530493-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1530493-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1530493-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1530493-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1530493-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1530493-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1530493-7	A	-	-	SPARE PARTS KIT

CRIMP DATA		TE TERMINAL	TE CRIMP SPECS
TERMINAL NAME: STANDARD POWER TIMER CONTACT			
CRIMP	SIZE	TYPE	RANGE
WIRE	2.79 [.110 IN]	F	>1-2.5mm ²
INSUL	3.56 [.140 IN]	OV	Ø2.20 - 3.00 [.087-.118 IN]
WIRE STRIP LENGTH 3.90-4.50 [.154-.177 IN]		APPL INSTRUCTIONS 408-8322 & 408-8490	
TERMINAL APPL SPEC	114-18037	FEED	16.00 [.630 IN]

WIRE SIZE	CRIMP HEIGHT *	REF SETTING
2.50mm ² OR 1.00mm ² + 1.50mm ²	2.04 ± 0.05 [.080 ± .002 IN]	B4
2.25mm ²	1.97 ± 0.05 [.078 ± .002 IN]	B9
2.00mm ² OR 14 AWG	1.90 ± 0.05 [.075 ± .002 IN]	C4
0.75mm ² + 1.00mm ²	1.83 ± 0.05 [.072 ± .002 IN]	C8
2X 18 AWG OR 1.50mm ²	1.76 ± 0.05 [.069 ± .002 IN]	D2
0.50mm ² + 0.75mm ²	1.69 ± 0.05 [.066 ± .002 IN]	D8
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-



VIEW B ROTATED 180°



REV	DATE	BY	CHKD	APVD	DESCRIPTION
A	09FEB2011	LG	TE		RELEASED

QTY	PART NO	DESCRIPTION	ITEM NO
-	1338705-3	DOCUMENTATION PACKAGE	71
-	461264-5	PLATE, IDENTIFICATION	67
-	21017-2	SCREW, DRIVE	66
-	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
-	1338685-1	PAWL, FEED	56
-	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
-	1-18023-2	SCR, SKT HD CAP M4 X 12.0	53
-	18030-1	NUT, HEX, REG M3	52
-	811242-5	BUMPER, HOLD DOWN	51
-	690753-2	SPACER, TONKER	50
-	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	1338675-1	CAM, UNIVERSAL PRE FEED	48
-	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46
-	690191-1	PLUG, NYLON	45
-	1633724-6	RAM, (SIDE FEED)	44
-	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	690125-1	SHIM SUB-ASSY	39
-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1-1320934-2	SUPPORT, TERMINAL	34
-	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33
-	18027-2	WASHER, FLAT, REG M4	32
-	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1320908-3	SPACER, STRIP GUIDE	30
-	1633073-1	STRIP GUIDE ASSEMBLY	29
-	1-455888-6	SPACER, CRIMPER	28
-	1-22284-0	SPRING, COMPRESSION	27
-	356835-1	LEVER, DRAG RELEASE	26
-	240792-1	DRAG, TERMINAL	25
-	1320928-1	PLATE, STRIP GUIDE	24
-	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	690472-2	STRIPPER	22
-	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	18025-2	WASHER, SPRG LOCK, REG M4	20
-	690472-1	STRIPPER	19
-	1338684-1	SHEAR HOLDER, FRONT	17
-	3-22280-3	SPRING, COMPRESSION	12
-	356885-4	STOP, SHEAR	11
-	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	454276-1	FLOATING SHEAR, FRONT	9
-	1333207-2	ANVIL, COMBINATION .100	8
-	-	-	7
-	-	-	6
-	2-455889-0	DEPRESSOR, SHEAR	5
-	2-238011-2	BLOCK, CRIMPER SPACER	4
-	2-318903-2	CRIMPER, INSULATION OVERLAP	3
-	455888-7	SPACER, CRIMPER	2
-	456408-3	CRIMPER, WIRE PREMIUM	1

* WARNING
 ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

DIMENSIONS: mm [IN]		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
9 PLC	±	3 PLC	±
1 PLC	±	4 PLC	±
2 PLC	±	5 PLC	±
3 PLC	±	6 PLC	±
4 PLC	±	7 PLC	±
5 PLC	±	8 PLC	±
6 PLC	±	9 PLC	±
7 PLC	±	10 PLC	±
8 PLC	±	11 PLC	±
9 PLC	±	12 PLC	±