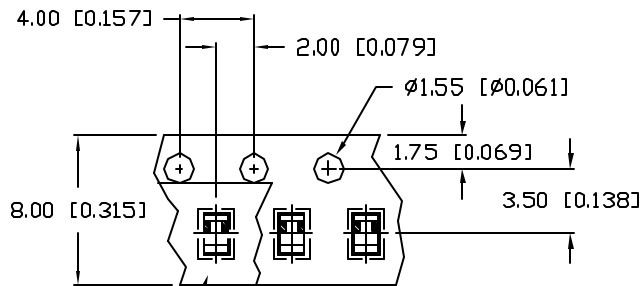
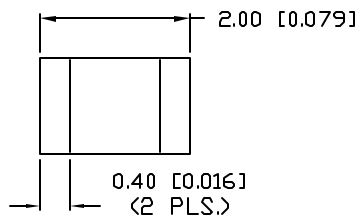
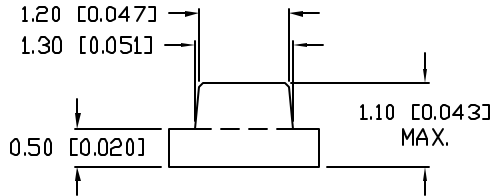
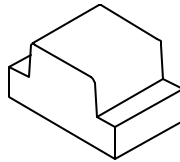
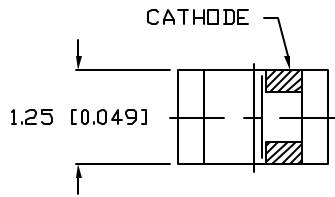


UNCONTROLLED DOCUMENT

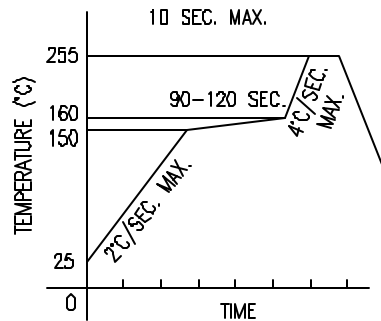
| | | |
|-------------------|-------------------------------------|---------|
| PART NUMBER | | REV. |
| SML-LXF0805SOC-TR | | B |
| REV. | E.C.N. NUMBER AND REVISION COMMENTS | DATE |
| A | E.C.N. #10967. | 3.14.03 |
| B | E.C.N. #11148. | 2.14.05 |



TAPE FEED DIRECTION →

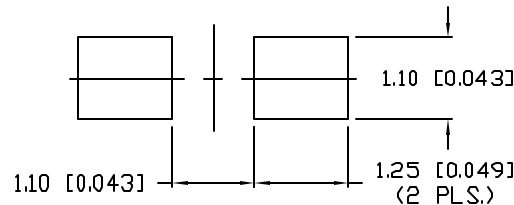
*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (0.002), LEAD LENGTH=±0.75 (±0.030). MIN= ^{+0.00} _{-0.00} DECIMAL PRECISION MAX.= ^{+0.00} _{-0.00} DECIMAL PRECISION

LEAD FREE REFLOW PROFILE



TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

RECOMMENDED SOLDER PAD LAYOUT



ELECTRO-OPTICAL CHARACTERISTICS $T_A=25^\circ\text{C}$ $I_f=20\text{mA}$

| PARAMETER | MIN | TYP | MAX | UNITS | TEST COND |
|--------------------|-------------|-----|-----|----------|----------------------|
| PEAK WAVELENGTH | | 610 | | nm | |
| FORWARD VOLTAGE | | 2.0 | 2.5 | V_f | |
| REVERSE VOLTAGE | 5.0 | | | V_r | $I_f=100\mu\text{A}$ |
| AXIAL INTENSITY | | 75 | | mod | $I_f=20\text{mA}$ |
| VIEWING ANGLE | | 120 | | 2x theta | |
| EMITTED COLOR: | ORANGE | | | | |
| EPOXY LENS FINISH: | WATER CLEAR | | | | |

LIMITS OF SAFE OPERATION AT 25°C

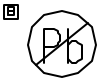
| PARAMETER | MAX | UNITS |
|-----------------------|------------|-------|
| PEAK FORWARD CURRENT* | 200 | mA |
| STEADY CURRENT | 30 | mA |
| POWER DISSIPATION | 110 | mW |
| DERATE FROM 25°C | -1.2 | mW/°C |
| OPERATING TEMP. | -30 TO +85 | °C |
| STORAGE TEMP. | -40 TO +85 | °C |

* $t < 10\mu\text{s}$

NOTES:

- THE POLARITY MARK IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.

CAUTION: MOISTURE SENSITIVE DEVICE
PER JEDEC LEVEL 4 STANDARDS



UNCONTROLLED DOCUMENT

| | |
|------|-------------------|
| REV. | PART NUMBER |
| B | SML-LXF0805SOC-TR |

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2.0mm x 1.25mm SURFACE MOUNT LED,
610nm SUPER ORANGE LED,
WATER CLEAR LENS, TAPE AND REEL

RELIABILITY NOTE
OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.

| | | | |
|-----------|-------------|--------------|---------------|
| DRAWN BY: | CHECKED BY: | APPROVED BY: | DATE: 1.12.01 |
| BC | | | PAGE: 1 OF 1 |
| | | | SCALE: N/A |