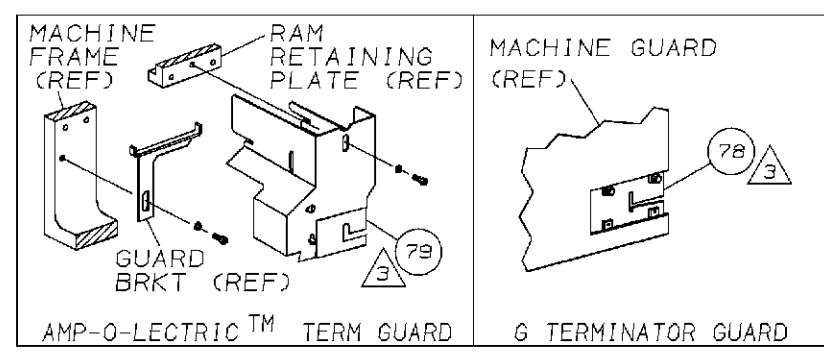
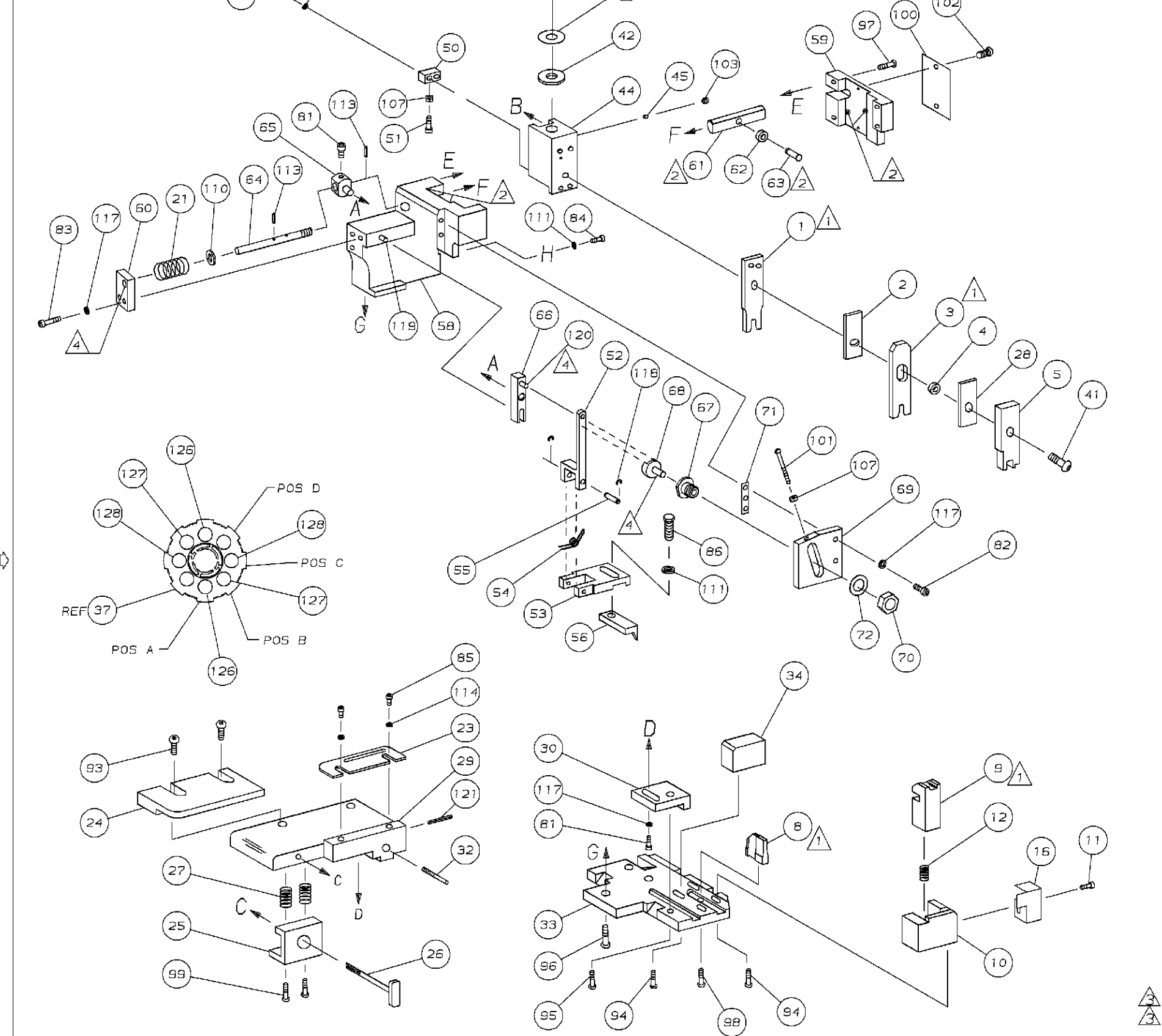


PART NUMBER	REV	FIRST USED
466791-1	D	122500-1
466791-2	D	565435-5
466791-3	D	354500-1



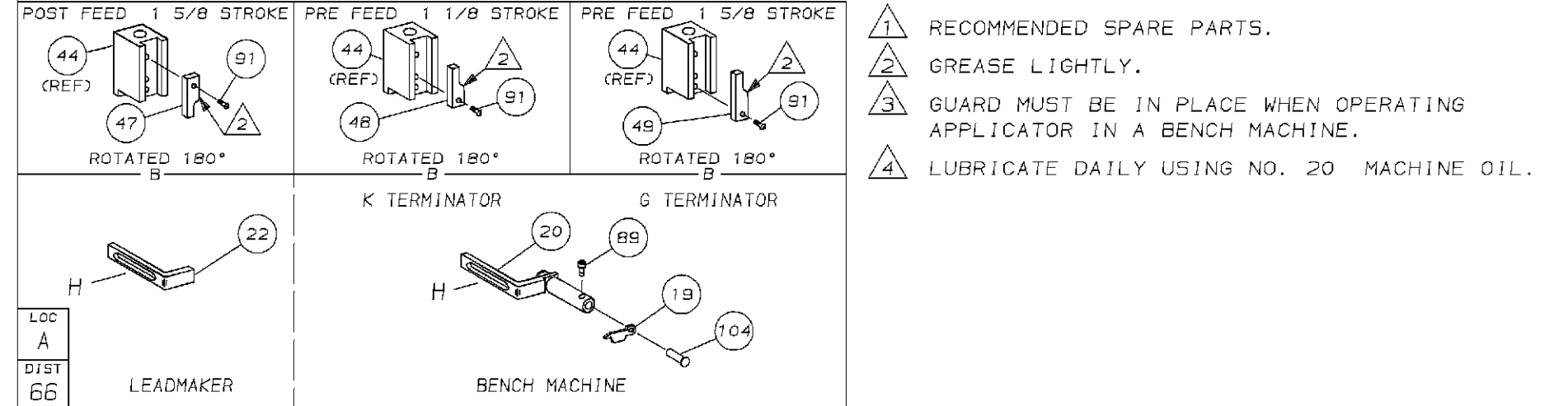
TERMINAL NAME: .250 BLADE RECEPTACLE			
640841			
CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.072 ±.002 [1.83 ±0.05mm]	16	
B	.064 ±.002 [1.63 ±0.05mm]	18	
C	.061 ±.002 [1.55 ±0.05mm]	20	
D	NOT	USED	
CRIMP	SIZE	TYPE	RANGE
WIRE	.090 [2.29mm]	F	20 - 16
INSUL	.180 [4.57mm]	0	.145 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION
-	114-1026	.690	408-8040
			SET UP GAGE LAYOUT
			458637-1 1044

LEADMAKER		MECH POST FEED	
BENCH MODEL	K	MECH PRE FEED	
BENCH MODEL	G	MECH PRE FEED	
1	1	1	- B 22594-8 NUT, HEX (1/2-20) 70
1	1	1	- B 240628-1 PLATE, ADJUSTMENT 69
1	1	1	- B 240626-1 SHAFT, PIVOT 68
1	1	1	- B 240633-1 BUSHING 67
1	1	1	- A 455680-1 LEVER, INTERMEDIATE 66
1	1	1	- B 240629-1 BLOCK, PIVOT 65
1	1	1	- A 240632-2 SCREW, ADJ FEED ROD 64
1	1	1	- B 240659-3 PIN, CAM ROLLER 63
1	1	1	- B 240658-1 ROLLER, CAM 62
1	1	1	- B 454398-2 ROD, FEED 61
1	1	1	- A 454178-1 GUIDE, FEED ROD 60
1	1	1	- C 454220-1 CAP, RAM 59
1	1	1	- D 454485-1 HOUSING 58
1	1	1	- B 458537-2 PAWL, FEED 56
1	1	1	- B 240624-1 PIN, FEED FINGER 55
1	1	1	- B 691499-1 SPRING, FEED FINGER 54
1	1	1	- A 690541-1 HOLDER, FEED FINGER 53
1	1	1	- B 455679-1 LEVER, TERMINAL FEED ARM 52
1	1	1	- A 811242-2 BUMPER, HOLDDOWN 51
1	1	1	- A 690753-1 SPACER, TONKER 50
1	-	-	- B 690602-6 CAM, PRE-FEED 1 5/8 ST 49
-	1	-	- B 690602-5 CAM, PRE-FEED 1 1/8 ST 48
-	-	1	- B 690501-4 CAM, POST-FEED 1 5/8 ST 47
1	1	1	- A 690191-1 PLUG, NYLON 45
1	1	1	- C 455673-1 RAM 44
1	1	1	- A 690125-1 WASHER, LAMINATED 43
1	1	1	- A 690124-1 WASHER, RAM 42
1	1	1	- A 7-21002-9 BOLT, CRIMPER (5/16x1.00) 41
1	1	1	- A 23241-6 BALL, STEEL 40
1	1	1	- A 690170-1 SPRING, COMPRESSION 39
1	1	1	- C 690142-1 DISC, INSULATION 38
1	1	1	- D 354777-1 WIRE DISC, PLASTIC 37
1	1	1	- A 22480-5 WASHER, SPRING 36
1	1	1	- B 690212-1 POST, RAM 35
1	1	1	- B 690786-1 SUPPORT, TERMINAL 34
1	1	1	- D 455675-1 PLATE, BASE 33
1	1	1	- A 690432-3 SCREW, ADJUSTMENT 32
1	1	1	- B 455689-1 BLOCK, STRIP GUIDE ADJ 30
1	1	1	- C 455671-2 PLATE, STRIP GUIDE 29
1	1	1	- C 1-455688-0 SPACER, FRONT SHEAR DEP 28
2	2	2	- A 1-22284-0 SPRING, DRAG 27
1	1	1	- B 690546-1 LEVER, DRAG RELEASE 26
1	1	1	- B 240792-1 DRAG, TERMINAL 25
1	1	1	- D 4-690504-4 GUIDE, STRIP (REAR) 24
1	1	1	- A 690438-1 GUIDE, STRIP (FRONT) 23
-	-	1	- B 690472-2 STRIPPER 22
1	1	1	- A 4-22284-9 SPRING, FEED RETURN 21
1	1	-	- A 679218-1 STRIPPER WIRE STOP ASSY 20
1	1	-	- B 458949-1 STRIPPER 19
1	1	1	- B 318563-1 GUARD, CHIP, FRONT 16
1	1	1	- A 5-22280-0 SPRING, SHEAR 12
1	1	1	- B 690461-7 STOP, SHEAR 11
1	1	1	- C 1-690459-0 HOLDER, SHEAR (FRONT) 10
1	1	1	- C 454276-5 SHEAR, FLOAT (FRONT) 9
1	1	1	- C 8-458834-3 ANVIL 8
1	1	1	- C 1-455889-8 DEPRESSOR, SHEAR (FRONT) 5
1	1	1	- B 238011-8 SPACER, BLOCK CRIMPER 4
1	1	1	- C 456135-3 CRIMPER, INSULATION 3
1	1	1	- C 1-455888-0 SPACER, CRIMPER 2
1	1	1	- C 1-456406-5 CRIMPER, WIRE 1



QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO
2	2	2	-	C	9-354778-9	PIN, WIRE DISC (.2990)C 129
2	2	2	-	C	9-354778-3	PIN, WIRE DISC (.2960)B 128
2	2	2	-	C	7-354778-7	PIN, WIRE DISC (.2880)A 126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION 125
1	1	1	-	A	217238-1	DOCUMENTATION PACKAGE 124
1	1	1	-	-	4088040	SF APPL INST 408-8040 123
1	1	1	-	A	4-21028-0	PIN, SLT SPR (#.093x.75)ST 6DE PL 122
1	1	1	-	A	1-21030-1	PIN, DOWEL (#.187x.50)LEVER 120
1	1	1	-	A	1-21030-6	PIN, DOWEL (#.187x1.25)HOUSING 119
2	2	2	-	A	21045-3	RING, RET "C" (#.187)FD FING PIN 118
5	5	5	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK 117
2	2	2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE 115
2	2	2	-	A	5-21028-1	PIN, SLT SPR (#.125x.50)ADJ ROD 113
4	4	4	-	A	21024-4	WASHER, LOCK (#8)STRIPPER 111
1	1	1	-	A	21899-4	WASHER, FLAT (#5/16)SCREW ADJ 110
1	2	2	-	A	21018-5	NUT, HEX (6-32)FEED ADJ 107
1	1	1	-	A	992031-1	PIN, CLEVIS 104
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW)RAM 103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19)ID PLATE 102
1	1	1	-	A	6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ 101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION 100
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88)DRAG 99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW)ANVIL 98
2	2	2	-	A	2-21002-9	SCR, BHC (10-32x.75)CAP 97
3	3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62)HOUSING 96
1	1	1	-	A	2-21002-7	SCR, BHC (10-32x.50)SG ADJ BLOCK 95
4	4	4	-	A	2-21002-2	SCR, BHC (8-32x.50)TERM H DWN 94
2	2	2	-	A	2-21002-3	SCR, BHC (8-32x.62)R STP GDE 93
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38)CAM 91
1	1	-	-	A	7-21000-9	SCR, SHC (4-40x.19)STRIPPER 89
1	1	1	-	A	2-22503-0	SCR, HEX HD (8-32x.31)FEED FINGER 86
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25)F ST GUIDE 85
3	3	3	-	A	2-21000-7	SCR, SHC (8-32x.50)STRIPPER 84
2	2	2	-	A	3-21000-7	SCR, SHC (10-32x.75)FEED ROD 6D 83
2	2	2	-	A	3-21000-6	SCR, SHC (10-32x.62)FEED ADJ BLK 82
2	2	2	-	A	3-21000-4	SCR, SHC (10-32x.38)SG ADJ BL 81
-	REF	-	-	B	455749-1	GUARD, WINDOW 79
REF	-	-	-	B	679532-1	INSERT, GUARD 78
1	1	1	-	A	690603-1	SPRING, ASSIST 74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL)INS DISC 73
1	1	1	-	A	458109-1	WASHER, SPECIAL 72
1	1	1	-	A	690517-1	SPACER 71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION

QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO
1	1	1	-	A	2-22503-0	SCR, HEX HD (8-32x.31)FEED FINGER 86
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25)F ST GUIDE 85
3	3	3	-	A	2-21000-7	SCR, SHC (8-32x.50)STRIPPER 84
2	2	2	-	A	3-21000-7	SCR, SHC (10-32x.75)FEED ROD 6D 83
2	2	2	-	A	3-21000-6	SCR, SHC (10-32x.62)FEED ADJ BLK 82
2	2	2	-	A	3-21000-4	SCR, SHC (10-32x.38)SG ADJ BL 81
-	REF	-	-	B	455749-1	GUARD, WINDOW 79
REF	-	-	-	B	679532-1	INSERT, GUARD 78
1	1	1	-	A	690603-1	SPRING, ASSIST 74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL)INS DISC 73
1	1	1	-	A	458109-1	WASHER, SPECIAL 72
1	1	1	-	A	690517-1	SPACER 71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION



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