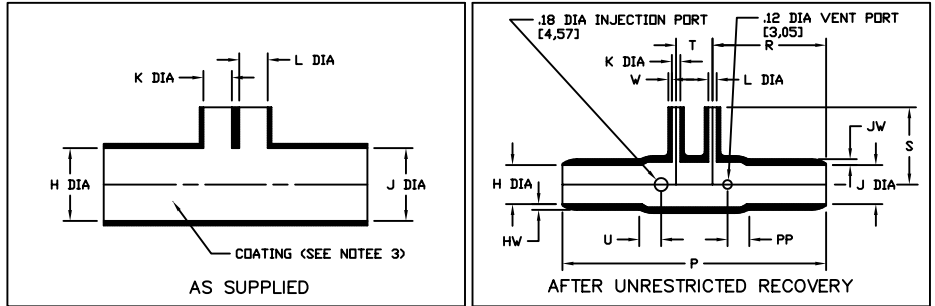


Molded Parts Specification Control Drawing

Part Number : 422A813-X-04
Description : Transition, Two 90° Side Breakouts

NOTES

- All dimensions are in $\frac{\text{inches}}{\text{[millimeters]}}$
- Dimensions appearing in table are as follows:
 - a - As Supplied
 - b - After Unrestricted Recovery
- Coating is required. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
- Molding ports are required, and will be located as shown.



PART NUMBER	H & J		K & L		P	R	S	T	U	PP	W	HW&JW
	Min	Max	Min	Max	±10%	±10%	±10%	±10%	±10%	±10%	±20%	±20%
	a	b	a	b	b	b	b	b	b	b	b	b
422A813-X-04	1.00 [25,4]	.60 [15,2]	.50 [12,7]	.20 [5,1]	3.62 [91,9]	1.56 [39,6]	1.06 [26,9]	.50 [12,7]	.30 [7,6]	.30 [7,6]	.05 [1,27]	.08 [2,03]



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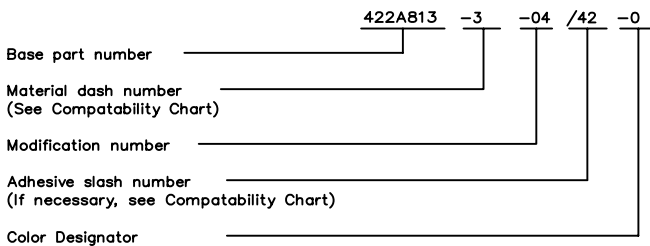
Part Number : 422A813-X-04
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Molded Parts Specification Control Drawing

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Description : Transition, Two 90° Side Breakouts

MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION
-3	Polyolefin, Semi-rigid	RT-301	/42;/86	S-1017;S-1048	Adhesive
-4	Polyolefin, Flexible	RT-1304	/42;/86	S-1017;S-1048	Adhesive
-25	Elastomer, Fluid Resistant	RT-1325	/86;/225	S-1048;S-1206	Adhesive



THIS DRAWING IS SUBJECT TO CHANGE WITHOUT NOTICE; CONSULT YOUR NEAREST FIELD REPRESENTATIVE FOR CURRENT REVISION



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