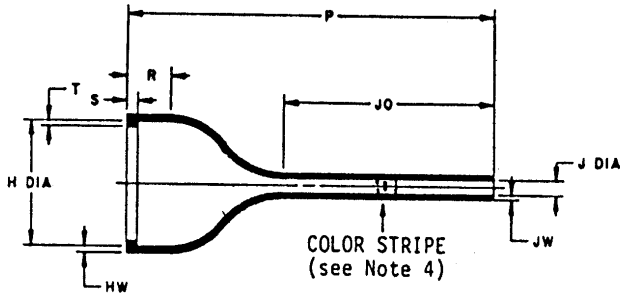


THERMOFIT MOLDED PARTS SPECIFICATION CONTROL DRAWING (LIMITED DISTRIBUTION)



AFTER UNRESTRICTED RECOVERY

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	ADD -3 & -4 matr'l to 202D9XX SERIES WAS 202D953-12-60	21 MAR 1985	SLJ

Notes:

1. All dimensions are in $\frac{\text{Inches}}{\text{[Millimeters]}}$; $\frac{\text{lbs}}{\text{[gms]}}$
2. Dimensions appearing in table are as follows:
a - AS SUPPLIED
b - AFTER UNRESTRICTED RECOVERY
3. Coating is OPTIONAL. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
4. Part shall have COLOR STRIPE 1/8 inch wide by 360° around outside surface, located as shown. COLOR to be as follows:
-3 material = WHITE
-4 material = RED
-12 material = YELLOW

Table of Dimensions

Part Number	H		J			P ± 10%	R Ref.	S Ref.	T Ref.	JO ± 10%	HW ± 20%	JW ± 20%
	Min.	Max.	Min. -3, -4	Min. -12	Max.							
	a	b	a	a	b	b	b	b	b	b	b	
202D921	.76 [19.3]	.51 [13.0]	.25 [6.3]	.18 [4.5]	.08 [2.1]	2.37 [60.2]	.46 [11.7]	.12 [3.05]	.040 [1.02]	1.48 [37.6]	.06 [1.52]	.045 [1.14]
202D932	1.03 [26.1]	.75 [19.1]	.30 [7.6]	.22 [5.5]	.10 [2.6]	2.92 [74.2]	.48 [12.2]	.12 [3.05]	.040 [1.02]	1.77 [45.0]	.07 [1.78]	.045 [1.14]
202D953	1.35 [34.2]	1.02 [26.0]	.38 [9.6]	.26 [6.6]	.12 [3.1]	3.32 [84.3]	.48 [12.2]	.12 [3.05]	.040 [1.02]	2.01 [51.1]	.07 [1.78]	.045 [1.14]
202D963	1.72 [43.6]	1.34 [34.1]	.45 [11.4]	.31 [7.8]	.14 [3.6]	3.92 [99.6]	.48 [12.2]	.12 [3.05]	.065 [1.65]	2.27 [57.7]	.07 [1.78]	.045 [1.14]

Ordering Information:

202D9XX - X - 60 / XX

Base part number

Material dash number
(see compatibility chart)

Modification number

Adhesive slash number
(if necessary, see compatibility chart)

If this document is printed it becomes uncontrolled.
Check for the latest revision.

Compatibility Chart

Material Dash No.	Material Description	RT Spec	Coating Slash No.	Coating S No.	Coating Description
-3	Polyolefin, semi-rigid	RT-301	/42	S-1017	Adhesive
-4	Polyolefin, flexible	RT-1304	/42	S-1017	Adhesive
-12	Viton	RT-1312	N/A		

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DRAWN	<i>C. Bassett</i>
CHECKED	<i>SLJ</i>
DSGN APPD	<i>S. J. ...</i>
MFG APPD	<i>Bob ...</i>
QC APPD	<i>...</i>
TECH SER	<i>...</i>
DATE	21 MAR 85
MKTG	<i>...</i>

Raychem

RAYCHEM CORPORATION
388 CONSTITUTION DRIVE
MENLO PARK, CALIFORNIA 94025

TITLE

BOOT

CODE IDENT.
NO. 08080

DWG. NO. 202D921-X-60 THRU
202D963-X-60

DO NOT SCALE THIS DRAWING

SIZE B

SCALE

SHEET OF